

**Work Order ID 68892**

Monday, April 25, 2011 9:24:39 AM



Page 1

Item ID: D350-604-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Locker Extender

Start Date: 4/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: HLDate: 11-04-25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2273	D								
D350-604-041	A								
DS19470	A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-604-041 CHG002

8 w/06/15

110

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 13935

Description: D350-604-041 Rear locker extender.

Supplier: Delastek.

Certification of Conformity and process sheet from Delastek is required.

4 x 2600-6 Camlock stud - Ship to Delastek B 117314 ✓11-04-25  
(1)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector*

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 68892**

Monday, April 25, 2011 9:24:39 AM



Page 2

Item ID: D350-604-041

Accept



Setup Start



Revision ID:

Item Name: Rear Locker Extender

Stop



Start Date: 4/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  Packaging Packaging	Receive & Inspect for Damage & Mat'l Certs Packaging  Memo Ensure a copy of Certification of Conformity and process sheet from Delastek is attached.	0.00  0.00							<u>4/26/13</u> (1)
130  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo Check hole locations to template. DT 8824 Check process sheet and audit.	0.00  0.00							<u>8 11/26/15</u>
140  Packaging Packaging	Pick Kit  Memo	0.00  0.00							<u>4/29/15</u> (1)

Pto →

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Pink NCR 11-650  
for response  
from Delastek

Part No: DBD-604-041 PAR #: N/P Fault Category: Supplier NCR: Yes No QQA: 11-06-16  
Delastek  
 Resolution: re-work Disposition: re-work QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>68892</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>11/06/15</u>	<u>#130</u>	Found at inspection that the B# on the P40 Pickling Slip doesn't match the B# on the w/o. Our B# is 68892 and Delastek has 88892. [Also was scribbled in permanent marker on the Rear Locker] R-L supplier miss read Purchase order.		→ inform Delastek of what was found → Print over incorrect Number as reads 2005 → correctly was write the correct B# on the Rear Locker.	<u>BT</u> <u>11-06-15</u>	<u>Sub 11/5</u> <u>Sub 11/5</u>	<u>BT</u> <u>11-06-15</u>	<u>Sub 11/5</u> <u>Sub 11/5</u>

NOTE: Date &amp; initial all entries

**Work Order ID 68892**

Monday, April 25, 2011 9:24:39 AM

Page 3

Item ID: D350-604-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Rear Locker Extender

Start Date: 4/25/2011 Start Qty: 1.00

Required Date: 6/3/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:




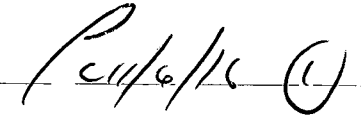

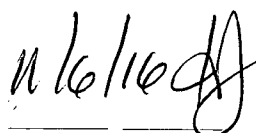
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150  QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00 0.00		8 11/06/11					
160  Packaging Packaging	Packaging  Memo Identify and pack for shipping as per PPP D350-604-041 Location: _____ PPP Rev: <u>G</u>	0.00 0.00							
170  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							

MF  
11-06-11

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, April 25, 2011 9:24:45 AM

Page 1

Work Order ID: 68892

Parent Item: D350-604-041

Parent Item Name: Rear Locker Extender





Start Date: 4/25/2011

Required Date: 6/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: Q ☐ 03.12.01 ☐ Reformat ☐ KJ/RF ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
2600-6  Camlock Stud		Purchased	No			110	Each	77.0000	4	4			
<div> <div>Location</div> <div>ST380</div> <div>117016</div> <div>117316</div> </div> <div> <div>Loc Qty</div> <div>77</div> <div>16</div> <div>61</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D350-604-041P  Rear Locker Extender		Purchased	No			120	Each	0.0000	1	1			
<div> <div>Location</div> <div></div> <div></div> <div></div> </div> <div> <div>Loc Qty</div> <div></div> <div></div> <div></div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
D2268  Decal		Manufactured	No			140	Each	14.0000	1	1			
<div> <div>Location</div> <div>ST010</div> <div>67420</div> </div> <div> <div>Loc Qty</div> <div>14</div> <div>14</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D2269  Decal		Manufactured	No			140	Each	23.0000	1	1			
<div> <div>Location</div> <div>ST010</div> <div>64437</div> <div>67421</div> </div> <div> <div>Loc Qty</div> <div>23</div> <div>3</div> <div>20</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													

CL 11/04/29

4  
68892

67420

67421

6/4/2011

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

**NOTE:** Date & initial all entries



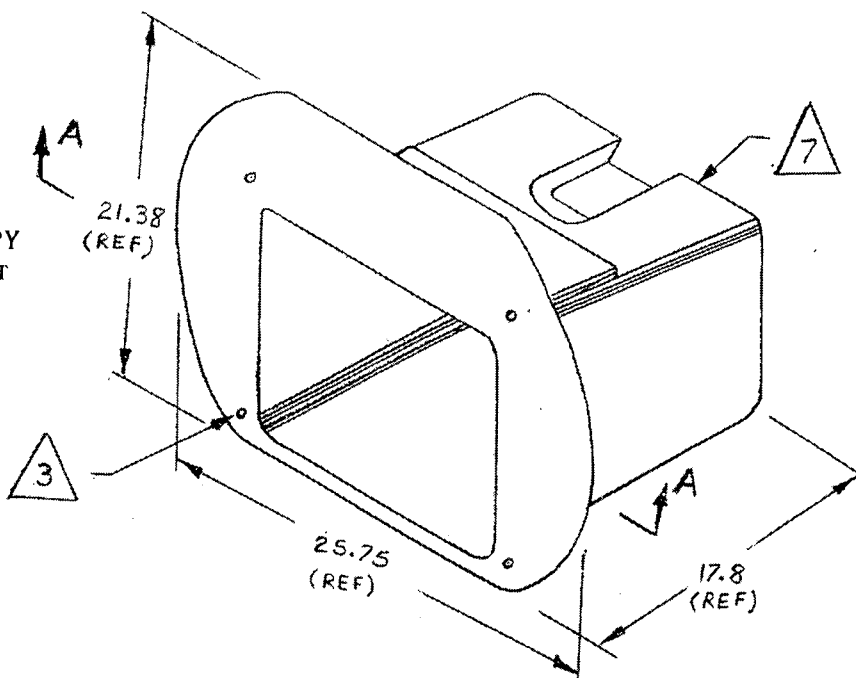


DESIGN	JB	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	DRAWING NO. D2273	REV. D SHEET 1 OF 1
DATE	02.04.01	TITLE	350 REAR LOCKER EXTENDER	SCALE NTS
B	96.05.27	RE-DRAWN		
C	02.01.30	CLARIFY MATERIAL, LAYUP, AND TOOLING		
D	02.04.01	REMOVE EPOCAST, ADD SURFACE FINISH		

RELEASED  
02.04.03 *[Signature]*

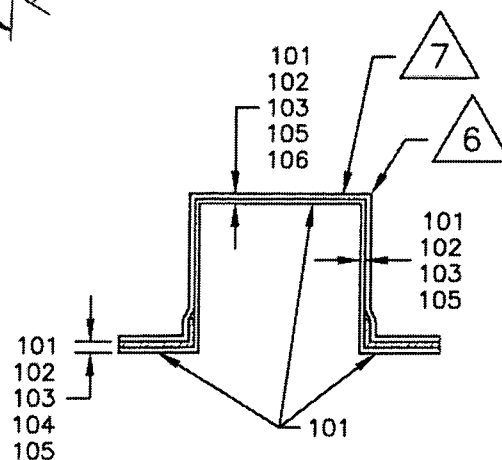
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 68892

*pl/104-25*



**NOTES:**

- 1) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.
- 2) LAYUP USING DT8010 MOLD. WET LAYUP NO BAG/VACUUM.
- 3) TRIM & DRILL PER DT8020. OPEN HOLES TO  $\phi 0.257$  (4 PLACES).
- 4) MATERIALS:  
RESIN: DERAKANE 470-36/411/510A40  
FIBRE: 9oz = 9.7 oz 7781 WEAVE "S" GLASS  
18oz = 18.0 oz ROVING "E" GLASS.
- 5) CONSTRUCTION:  
101-WHITE GLOSS GELCOAT # GEL 944W005.  
102-9oz ALL OVER.  
103-18oz ALL OVER.  
104-18oz RE-INFORCE FRONT FLANGE EXTENDING 2" ON SIDES.  
105-9oz ALL OVER.  
106-PEEL PLY.
- 6) MATTE TO HOLD DOWN CORNERS AS REQUIRED.
- 7) FINISH THIS SURFACE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S.
- 8) ALL DIMENSIONS ARE IN INCHES.



SECTION A-A

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Delastek inc.  
2699 5e avenue  
Local 14, Porte -A-  
Grand-Mère, Québec G9T 5K7  
Can \*\* Fax (819) 533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	38834
Customer #	DART US

Telephone: (819) 533-5788  
Warehouse: MAIN

**Bill to:**

DART AEROSPACE LTD  
1270, Aberdeen Street  
Hawksbury, Ontario K6A 1K7  
Canada

**Ship to:**

DART AEROSPACE LTD  
1270, Aberdeen Street  
Hawksbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-5200  
Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
FEDEX PI Collect		Origin		Net 30 days USA		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by	Your PO #		GST/PST #	
09/06/2011	26/04/2011	17418	Brigitte Golden	13935			
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
1	0	1	DKC134-0003	Line #4 Rear Locker Extender D350-604-041P B68892 U de M : Each Référence DKA362-0004 DWG: D350-604-041 REV. A1 D2273 REV. D  <u>No. série</u> B88892  <u>No. lot</u> 33130			
Substit							

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

☐ Cust.    ☐ Adm.    ☐ Quality    ☐ Ship.

Accepted by:

*[Signature]*  
Quality department    AQ-357



## Chantal Lavoie

---

**From:** Jocelyne Laurin <jlaurin@delastek.com>  
**Sent:** June 14, 2011 2:51 PM  
**To:** 'Chantal Lavoie'  
**Subject:** RE: p/o13935

Hi Chantal,

Sorry but that cannot be changed, as for its the number inscribed on the rear locker.

*Jocelyne Laurin*

Agente Service à la clientèle/Customer Service Agent  
DELASTEK INC.  
[jlaurin@delastek.com](mailto:jlaurin@delastek.com)

---

**De :** Chantal Lavoie [mailto:clavoie@dartaero.com]  
**Envoyé :** 14 juin 2011 14:34  
**À :** 'Jocelyne Laurin'  
**Objet :** RE: p/o13935

Hi Jocelyne,  
Could you also fix serial # on the packing slip.  
Thanks  
Chantal

---

**From:** Jocelyne Laurin [mailto:jlaurin@delastek.com]  
**Sent:** June 14, 2011 2:22 PM  
**To:** clavoie@dartaero.com  
**Subject:** p/o13935

Hi Chantal,

Please find attached revised packing slip. Thank you

*Jocelyne Laurin*

Agente Service à la clientèle/Customer Service Agent  
DELASTEK INC.  
[jlaurin@delastek.com](mailto:jlaurin@delastek.com)

---

**De :** Chantal Lavoie [mailto:clavoie@dartaero.com]  
**Envoyé :** 14 juin 2011 13:20  
**À :** jlaurin@delastek.com  
**Objet :** p/o13935




Hi Jocelyne,

Could you please fix packing slip & feuille de procede our batch # is not the correct one it should be B68892 not B88891727.

Thanks  
Chantal

Date: Jeudi, 2011-05-05 14:23:09  
Utilisateur: Pascal Carignan

## Feuille de Procédé

Client	: DART US DART AEROSPACE LTD	Nom Dessin	: REAR LOCKER EXTENDER
Numéro Job	: 33130	Numéro Article	: DKC134-0003
Numéro Soumission	: 3482	Numéro Dessin	: D350-604-041 & D2273
Numéro B.A.	: 	Projet Numéro	: DK-362
Cette fois	: 2011-05-05 No. B.V. :	Révision dessin	: A & D
Prsht Rev.	: NC	Matériel	: Derakane 470-36/411/510
Prem. fois	: - - Type :	Date Dûe	: 2011-05-12 Qté: 1 Udm: UNITE
Job précédente	: 33129		
Écrit par	: 		
Vérifié & Approuvé par	: 		
Commentaires	: N° de pièce Laminée Dart Aerospace: D2273 N° de pièce Assemblage Dart Aerospace: D350-604-041		

6  
B 88892

Process Sheet Rév.: 02 Ajouter détails dans la seq. Identification.

## Produit additionnel

Numéro Job:





# Séq.:	Machine ou Opération:	Description :
---------	-----------------------	---------------

1.0	PRÉPARATION	Préparation du moule
-----	-------------	----------------------



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Faire la préparation du moule DKO-0250 selon IG 0009.

Date:  Sceau: 

2.0	AMB0350	Gel Coat Blanc N° Gel 944W005
-----	---------	-------------------------------

Commentair Qty.: 1.580 UNITE(s)/Unit Total: 1.580 UNITE(s)

Gel Coat Blanc N° Gel 944W005 N° de Lot: 1-31135-1

3.0	AMB0286	Catalyst N° DDM-9
-----	---------	-------------------

Commentair Qty.: 0.0070 GALLON(s)/Unit Total: 0.0070 GALLON(s)

Catalyst N° DDM-9 N° de Lot: 1-27829-1

4.0	AC0747	Acetone
-----	--------	---------

Commentair Qty.: 0.200 KILOGRAMME(s)/Unit Total: 0.200 KILOGRAMME(s)

5.0	PREP-GENERAL	Préparation du matériel
-----	--------------	-------------------------



Commentair Setup: 0.00Hrs/ Run: 45.0000Min Total Run : 0.7500Hrs

Tailler le matériel selon les dimensions requises à l'aide de gabarit de trimage prévus à cet effet.

Date: 050511 Sceau: 

Date: Jeudi, 2011-05-05 14:23:09  
Utilisateur: Pascal Carignan

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD  
Numéro Job: 33130

Nom Dessin: REAR LOCKER EXTENDER  
Numéro Article: DKC134-0003

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
---------	-----------------------	---------------

6.0	PREP-GENERAL	Préparation du matériel
-----	--------------	-------------------------



Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs

Faire la préparation du matériel selon IF134-0003 :

Dans une quantité de Gel Coat N° 944W005 ajouter 2% de Catalyst N° DDM-9 et diluer à l'aide de 10% d'acétone.

Date: 2/06/11 Sceau:



7.0	GEL COAT	Application du Gel Coat
-----	----------	-------------------------



Commentair Setup: 0.00Hrs/ Run: 20.0000Min Total Run : 0.3333Hrs

Appliquer le gel coat selon IF 134-0003(réf. IG0019).

Note: Le gel coat ne doit contenir aucun "airdry" ni aucune cire. Et le temp de séchage est important afin d'éviter d'avoir des défauts de surface, et afin d'éviter que le tissu ne vienne marquer au travers du Gel Coat ainsi que d'éviter d'avoir un rétrécissement.

Quantité: 1 Date: 2/06/11 Sceau:



8.0	AMB0212	Résine (411B7530) 411-350 promo. 75min.
-----	---------	---

Commentair Qty.: 1.680 LITRE(s)/Unit Total : 1.680 LITRE(s)

Résine (411B7530) 411-350 promo. 75min

N° de Lot:

1-31015-1

9.0	AMB0286	Catalyst N° DDM-9
-----	---------	-------------------

Commentair Qty.: 0.0070 GALLON(s)/Unit Total : 0.0070 GALLON(s)

Catalyst N° DDM-9

N° de Lot:

1-28829-1

10.0	AMB0214	9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish
------	---------	---

Commentair Qty.: 4.6 VERGE(s)/Unit Total : 4.6 VERGE(s)

9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish

N° de Lot:

1-30234-1

11.0	AMB0213	WR1850 Roving 18oz. x 50"
------	---------	---------------------------

Commentair Qty.: 1.140 KILOGRAMME(s)/Unit Total : 1.140 KILOGRAMME(s)

WR1850 Roving 18oz. x 50"

N° de Lot:

1-38778-1

12.0	LAMINAGE	Faire le laminage
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Commentair Setup: 0.00Hrs/ Run: 3.5000Hrs Total Run : 3.5000Hrs

Selon IF 134-0003. S'assurer de ne pas trapper d'air entre les rangs.

Inscrire les informations suivantes:

Humidité: 24% Température: 75°F Heure: \_\_\_\_\_

Date: Jeudi, 2011-05-05 14:23:10  
Utilisateur: Pascal Carignan

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD  
Numéro Job: 33130

Nom Dessin: REAR LOCKER EXTENDER  
Numéro Article: DKC134-0003

Numéro Job:



# Séq.: Machine ou Opération: Description :

Quantité: 1

Date: 2/06/11

Sceau:



13.0

AMB0212

Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 0.150 LITRE(s)/Unit Total: 0.150 LITRE(s)

Résine (411B7530) 411-350 promo. 75min

N° de Lot: \_\_\_\_\_

14.0

AMB0286

Catalyst N° DDM-9

Commentair Qty.: 0.0070 GALLON(s)/Unit Total: 0.0070 GALLON(s)

Catalyst N° DDM-9

N° de Lot: \_\_\_\_\_

15.0

FINITION

Finition Générale



Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs

Injecter les bulles d'air selon IF134-0003 si applicable.

Quantité: \_\_\_\_\_

Date: \_\_\_\_\_

Sceau: \_\_\_\_\_

16.0

DÉMOULAGE

Démoulage de la pièce



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire le démoulage de la pièce selon IF134-0003 en poussant de l'air à l'intérieur tout en faisant bien attention de ne pas l'endommager.

Quantité: 1

Date: 3/06/11

Sceau:



17.0

TRIMAGE

Trimage



Commentair Setup: 0.00Hrs/ Run: 40.0000Min Total Run : 0.6667Hrs

Selon IF 134-0002.

Faire le sablage si nécessaire.

Quantité: 1

Date: 7-6-11

Sceau:



18.0

AAC1021

Dupont Primer N° 7704S

Commentair Qty.: 0.3400 UNITE(s)/Unit Total: 0.3400 UNITE(s)

Dupont Primer N° 7704S

N° de Lot: 1-28961-2

Date: Jeudi, 2011-05-05 14:23:10  
Utilisateur: Pascal Carignan

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD  
Numéro Job: 33130

Nom Dessin: REAR LOCKER EXTENDER  
Numéro Article: DKC134-0003

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
19.0	AAC1101	N° 7775S, Dupont Activator - Reducer Chromabase

Commentaire Qty.: 0.0670 UNITE(s)/Unit Total : 0.0670 UNITE(s)

N° 7775S, Dupont Activator - Reducer Chromabase

N° de Lot: 1-29932-3

20.0	PRIMER	Application primer
------	--------	--------------------



Commentaire Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Appliquer le primer selon IG 0008.



Quantité: 1 Date: 7 juin 11 Sceau: \_\_\_\_\_ N° fiche de Mélange: N/A

21.0	AAC7607	Camlock Stud 2600-4 (or Monadnock 1126000-4)
------	---------	--

Commentaire Qty.: 4 UNITE(s)/Unit Total : 4 UNITE(s)

Camlock Stud 2600-4 (or Monadnock 1126000-4)

N° de Lot: 1-30545-1

22.0	AAC0682	Washer 2600-LW (1127700)
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Commentaire Qty.: 4 UNITE(s)/Unit Total : 4 UNITE(s)

Washer 2600-LW (1127700)

N° de Lot: 1-6687-1

23.0	ASSEMBLAGE	Assemblage mécanique
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Commentaire Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs

Faire l'assemblage selon IF134-0004.

Démasquer la pièce.

Assembler les "Studs" selon IG 0037.

Quantité: 1 Date: 8-6-11 Sceau: \_\_\_\_\_



24.0	IDENTIFICATION	Identification à encre indélébile
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Commentaire Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'identification de la pièce selon IF134-0005.

N° de pièce Cleint: D350-604-041

N° de Job: 33130

N° de Fabrication: 9-6-11

Quantité: 1 Date: 9-6-11 Sceau: \_\_\_\_\_





Date: Jeudi, 2011-05-05 14:23:10  
Utilisateur: Pascal Carignan

## Feuille de Procédé

Client: DART US DART AEROSPACE LTD  
Numéro Job: 33130

Nom Dessin: REAR LOCKER EXTENDER  
Numéro Article: DKC134-0003

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
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25.0	INSPEC FINAL	Inspection finale
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Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'inspection dimensionnelle et visuelle de la pièce selon le dessin.


Quantité: 1 Date: 09 JUIN 2011 Sceau: 

26.0	EMBALLAGE	Emballage & Entrepesage
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Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs

Faire l'emballage selon IG 0057.

Quantité: 1 Date: 09 juin 11 Sceau: 

*Pat 09 juin 11*  
*Job 33130*